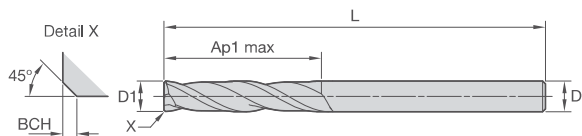
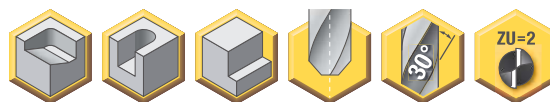


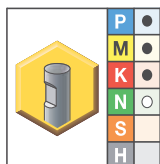
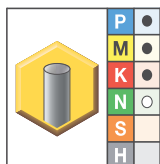
• Zavrtávací fréza.



Tolerance stopkových fréz

D1	tolerance e8	D	tolerance h6 + / -
≤3	-0,014/-0,028	≤3	0/0,006
>3-6	-0,020/-0,038	>3-6	0/0,008
>6-10	-0,025/-0,047	>6-10	0/0,009
>10-18	-0,032/-0,059	>10-18	0/0,011
>18-30	-0,040/-0,073	>18-30	0/0,013

■ 2CH..MR-ML-MX • 2-břité • Metrické

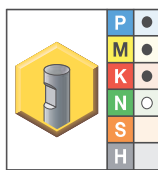
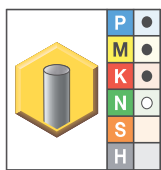


● první volba  
○ alternativní volba

KC633M	KC633M	D1	D	délka řezné části Ap1 max	celková délka L	BCH
2CH0200MR006A	—	2,0	3	6,30	38	—
2CH0250MR006A	—	2,5	3	6,30	38	—
2CH0300MR009A	—	3,0	3	9,50	38	—
2CH0300ML019A	—	3,0	3	19,00	63	—
2CH0300MX025A	—	3,0	3	25,00	75	—
2CH0350MR012A	—	3,5	4	12,00	50	—
2CH0400MR012A	—	4,0	4	12,00	50	0,10
2CH0400ML019A	—	4,0	4	19,00	63	0,10
2CH0400MX031A	—	4,0	4	31,00	75	0,10
2CH0450MR014A	—	4,5	6	14,00	50	0,10
2CH0480MR014A	—	4,8	6	14,00	50	0,10
2CH0500MR014A	—	5,0	5	14,00	50	0,10
2CH0500ML020A	—	5,0	5	20,00	63	0,10
2CH0500MX031A	—	5,0	5	31,00	100	0,10
2CH0550MR014A	—	5,5	6	14,00	50	0,10
2CH0600MR016A	—	6,0	6	16,00	50	0,10
2CH0600ML028A	—	6,0	6	28,00	76	0,10
2CH0600MX038A	—	6,0	6	38,00	100	0,10
2CH0700MR020A	—	7,0	7	20,00	63	0,10
2CH0800MR020A	—	8,0	8	20,00	63	0,20
2CH0800ML028A	—	8,0	8	28,00	76	0,20
2CH0800MX041A	—	8,0	8	41,00	100	0,20
2CH0900MR020A	—	9,0	9	20,00	63	0,20
2CH1000MR022A	—	10,0	10	22,00	72	0,20
2CH1000ML032A	—	10,0	10	32,00	89	0,20
2CH1000MX045A	—	10,0	10	45,00	100	0,20
2CH1100MR025A	—	11,0	11	25,00	76	0,30
2CH1200MR025A	2CH1200MR025B	12,0	12	25,00	76	0,30

(pokračování na další straně)

(2CH..MR-ML-MX • 2-břité • Metrické — pokračování)



- první volba
- alternativní volba

KC633M	KC633M	D1	D	délka řezné části Ap1 max	celková délka L	BCH
2CH1200ML045A	2CH1200ML045B	12,0	12	45,00	100	0,30
2CH1200MX075A	2CH1200MX075B	12,0	12	75,00	150	0,30
2CH1400MR032A	2CH1400MR032B	14,0	14	32,00	83	0,30
2CH1400ML050A	2CH1400ML050B	14,0	14	50,00	100	0,30
2CH1400MX075A	2CH1400MX075B	14,0	14	75,00	150	0,30
2CH1600MR032A	2CH1600MR032B	16,0	16	32,00	89	0,30
2CH1600ML056A	2CH1600ML056B	16,0	16	56,00	110	0,30
2CH1600MX075A	2CH1600MX075B	16,0	16	75,00	150	0,30
2CH1800MX075A	—	18,0	18	75,00	150	0,30
2CH2000MR038A	2CH2000MR038B	20,0	20	38,00	104	0,30
2CH2000ML056A	2CH2000ML056B	20,0	20	56,00	125	0,30
2CH2000MX075A	2CH2000MX075B	20,0	20	75,00	150	0,30

POZNÁMKA: Řezné podmínky jsou uvedeny na straně Q14.