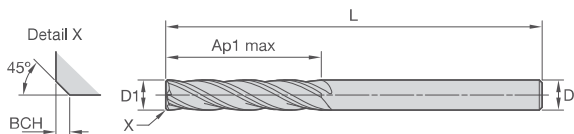
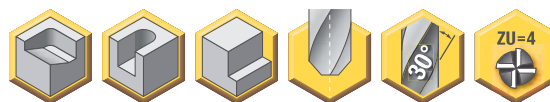


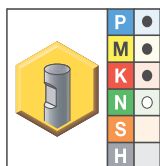
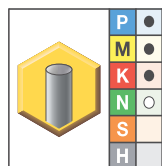
- Zavrtávací fréza.



Tolerance stopkových fréz

D1	tolerance e8	D	tolerance h6 + / -
≤3	-0,014/-0,028	≤3	0/0,006
>3-6	-0,020/-0,038	>3-6	0/0,008
>6-10	-0,025/-0,047	>6-10	0/0,009
>10-18	-0,032/-0,059	>10-18	0/0,011
>18-30	-0,040/-0,073	>18-30	0/0,013

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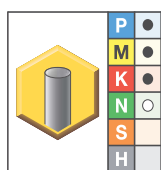


- první volba
- alternativní volba

KC633M	KC633M	D1	D	length of cut Ap1 max	length L	BCH
4CH0200MR006A	—	2,0	3	6,30	38	—
4CH0300MR009A	—	3,0	3	9,50	38	—
4CH0300ML019A	—	3,0	3	19,00	63	—
4CH0300MX025A	—	3,0	3	25,00	75	—
4CH0400MR011A	—	4,0	4	11,00	50	0,10
4CH0400ML019A	—	4,0	4	19,00	63	0,10
4CH0400MX031A	—	4,0	4	31,00	75	0,10
4CH0500MR030A	—	5,0	5	30,00	75	0,10
4CH0600MR016A	—	6,0	6	16,00	50	0,10
4CH0600ML028A	—	6,0	6	28,00	75	0,10
4CH0600MX038A	—	6,0	6	38,00	100	0,10
4CH0800MR020A	—	8,0	8	20,00	50	0,20
4CH0800ML028A	—	8,0	8	28,00	75	0,20
4CH0800MX041A	—	8,0	8	41,00	100	0,20
4CH1000MR022A	—	10,0	10	22,00	72	0,20
4CH1000ML032A	—	10,0	10	32,00	89	0,20
4CH1000MX045A	—	10,0	10	45,00	100	0,20
4CH1200MR025A	4CH1200MR025B	12,0	12	25,00	89	0,30
4CH1200ML045A	4CH1200ML045B	12,0	12	45,00	100	0,30
4CH1200MX075A	4CH1200MX075B	12,0	12	75,00	150	0,30
4CH1400MR032A	4CH1400MR032B	14,0	14	32,00	83	0,30
4CH1400ML050A	4CH1400ML050B	14,0	14	50,00	100	0,30
4CH1400MX075A	4CH1400MX075B	14,0	14	75,00	150	0,30
4CH1600MR032A	4CH1600MR032B	16,0	16	32,00	92	0,30

(pokračování na další straně)

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● první volba
○ alternativní volba

KC633M		KC633M		D1	D	délka řezné části Ap1 max	celková délka L	BCH
4CH1600ML056A	4CH1600ML056B	16,0	16	56,00	110	0,30		
4CH1600MX075A	4CH1600MX075B	16,0	16	75,00	150	0,30		
4CH1800MR038A	4CH1800MR038B	18,0	18	38,00	100	0,30		
4CH1800ML060A	4CH1800ML060B	18,0	18	60,00	125	0,30		
4CH1800MX075A	4CH1800MX075B	18,0	18	75,00	150	0,30		
4CH2000MR038A	4CH2000MR038B	20,0	20	38,00	104	0,30		
4CH2000ML056A	4CH2000ML056B	20,0	20	56,00	125	0,30		
4CH2000MX075A	4CH2000MX075B	20,0	20	75,00	150	0,30		

POZNÁMKA: Řezné podmínky viz. str. Q32.