

Vrtáky s válcovou stopkou

Straight shank drills

Spiralbohrer mit Zylinderschaft



2

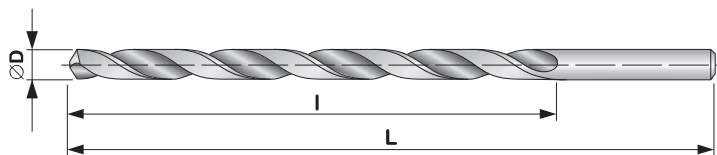


VRTÁKY S VÁLCOVOU STOPKOU DLOUHÉ, PRO TĚŽKO OBROBITELNÉ MATERIÁLY
COBALT LONG SERIES STRAIGHT SHANK DRILLS
LANGE SPIRALBOHRER MIT ZYLINDRISCHEM SCHAFT, FÜR SCHWER ZERSPANBARE WERKSTOFFE

PN 2915

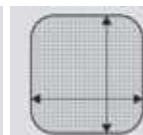
DIN 340 RN

HSSCo5	BLANC	$\epsilon = 128^\circ$	$\lambda = 25^\circ - 30^\circ$	DIN 1412 FORM „N“ 0,9 - 1,95	DIN 1412 FORM „C“	R	V	10xD		
Steel <1200 MPa	Stainless steel	Cast iron	Cu/alloy	Heat-resistant						



Objednáací číslo Order No. Bestell-Nr.	ØD mm	L mm	I mm	kg	Code 2915
A250090V400S	0,90	52	30	0,001	0,9x52/30
A250100V400S	1,00	56	33	0,001	1x56/33
A250110V400S	1,10	60	37	0,001	1,1x60/37
A250120V400S	1,20	65	41	0,001	1,2x65/41
A250130V400S	1,30	65	41	0,001	1,3x65/41
A250140V400S	1,40	70	45	0,001	1,4x70/45
A250150V400S	1,50	70	45	0,001	1,5x70/45
A250160V400S	1,60	76	50	0,002	1,6x76/50
A250170V400S	1,70	76	50	0,002	1,7x76/50
A250180V400S	1,80	80	53	0,002	1,8x80/53
A250190V400S	1,90	80	53	0,002	1,9x80/53
A250200V400S	2,00	85	56	0,002	2x85/56
A250210V400S	2,10	85	56	0,002	2,1x85/56
A250220V400S	2,20	90	59	0,002	2,2x90/59
A250230V400S	2,30	90	59	0,002	2,3x90/59
A250240V400S	2,40	95	62	0,0025	2,4x95/62
A250250V400S	2,50	95	62	0,0025	2,5x95/62
A250260V400S	2,60	95	62	0,0025	2,6x95/62
A250270V400S	2,70	100	66	0,0030	2,7x100/66
A250280V400S	2,80	100	66	0,0030	2,8x100/66
A250290V400S	2,90	100	66	0,0035	2,9x100/66
A250300V400S	3,00	100	66	0,0035	3x100/66
A250310V400S	3,10	106	69	0,0040	3,1x106/69
A250320V400S	3,20	106	69	0,0045	3,2x106/69
A250330V400S	3,30	106	69	0,0050	3,3x106/69
A250340V400S	3,40	112	73	0,0055	3,4x112/73
A250350V400S	3,50	112	73	0,0060	3,5x112/73
A250360V400S	3,60	112	73	0,0065	3,6x112/73
A250370V400S	3,70	112	73	0,0070	3,7x112/73
A250380V400S	3,80	119	78	0,0075	3,8x119/78
A250390V400S	3,90	119	78	0,0080	3,9x119/78
A250400V400S	4,00	119	78	0,0085	4x119/78
A250410V400S	4,10	119	78	0,0090	4,1x119/78
A250420V400S	4,20	119	78	0,0095	4,2x119/78
A250430V400S	4,30	126	82	0,010	4,3x126/82
A250440V400S	4,40	126	82	0,011	4,4x126/82
A250450V400S	4,50	126	82	0,012	4,5x126/82
A250460V400S	4,60	126	82	0,013	4,6x126/82
A250470V400S	4,70	126	82	0,014	4,7x126/82
A250480V400S	4,80	132	87	0,015	4,8x132/87
A250490V400S	4,90	132	87	0,015	4,9x132/87
A250500V400S	5,00	132	87	0,016	5x132/87
A250510V400S	5,10	132	87	0,016	5,1x132/87
A250520V400S	5,20	132	87	0,017	5,2x132/87
A250530V400S	5,30	132	87	0,017	5,3x132/87
A250540V400S	5,40	139	91	0,018	5,4x139/91
A250550V400S	5,50	139	91	0,019	5,5x139/91
A250560V400S	5,60	139	91	0,020	5,6x139/91
A250570V400S	5,70	139	91	0,021	5,7x139/91
A250580V400S	5,80	139	91	0,021	5,8x139/91
A250590V400S	5,90	139	91	0,022	5,9x139/91
A250600V400S	6,00	139	91	0,023	6x139/91
A250610V400S	6,10	148	97	0,025	6,1x148/97
A250620V400S	6,20	148	97	0,026	6,2x148/97
A250630V400S	6,30	148	97	0,027	6,3x148/97
A250640V400S	6,40	148	97	0,028	6,4x148/97
A250650V400S	6,50	148	97	0,029	6,5x148/97

Objednáací číslo Order No. Bestell-Nr.	ØD mm	L mm	I mm	kg	Code 2915
A250660V400S	6,60	148	97	0,030	6,6x148/97
A250670V400S	6,70	148	97	0,031	6,7x148/97
A250680V400S	6,80	156	102	0,032	6,8x156/102
A250690V400S	6,90	156	102	0,033	6,9x156/102
A250700V400S	7,00	156	102	0,034	7x156/102
A250710V400S	7,10	156	102	0,035	7,1x156/102
A250720V400S	7,20	156	102	0,036	7,2x156/102
A250730V400S	7,30	156	102	0,037	7,3x156/102
A250740V400S	7,40	156	102	0,038	7,4x156/102
A250750V400S	7,50	156	102	0,039	7,5x156/102
A250760V400S	7,60	165	109	0,040	7,6x165/109
A250770V400S	7,70	165	109	0,041	7,7x165/109
A250780V400S	7,80	165	109	0,042	7,8x165/109
A250790V400S	7,90	165	109	0,043	7,9x165/109
A250800V400S	8,00	165	109	0,044	8x165/109
A250810V400S	8,10	165	109	0,045	8,1x165/109
A250820V400S	8,20	165	109	0,046	8,2x165/109
A250830V400S	8,30	165	109	0,047	8,3x165/109
A250840V400S	8,40	165	109	0,048	8,4x165/109
A250850V400S	8,50	165	109	0,049	8,5x165/109
A250860V400S	8,60	175	115	0,053	8,6x175/115
A250870V400S	8,70	175	115	0,055	8,7x175/115
A250880V400S	8,80	175	115	0,060	8,8x175/115
A250890V400S	8,90	175	115	0,061	8,9x175/115
A250900V400S	9,00	175	115	0,063	9x175/115
A250910V400S	9,10	175	115	0,064	9,1x175/115
A250920V400S	9,20	175	115	0,065	9,2x175/115
A250930V400S	9,30	175	115	0,066	9,3x175/115
A250940V400S	9,40	175	115	0,067	9,4x175/115
A250950V400S	9,50	175	115	0,068	9,5x175/115
A250960V400S	9,60	184	121	0,069	9,6x184/121
A250970V400S	9,70	184	121	0,070	9,7x184/121
A250980V400S	9,80	184	121	0,075	9,8x184/121
A250990V400S	9,90	184	121	0,076	9,9x184/121
A251000V400S	10,00	184	121	0,077	10x184/121
A251010V400S	10,10	184	121	0,078	10,1x184/121
A251020V400S	10,20	184	121	0,079	10,2x184/121
A251030V400S	10,30	184	121	0,080	10,3x184/121
A251040V400S	10,40	184	121	0,081	10,4x184/121
A251050V400S	10,50	184	121	0,082	10,5x184/121
A251060V400S	10,60	184	121	0,083	10,6x184/121
A251070V400S	10,70	195	128	0,085	10,7x195/128
A251080V400S	10,80	195	128	0,088	10,8x195/128
A251090V400S	10,90	195	128	0,090	10,9x195/128
A251100V400S	11,00	195	128	0,093	11x195/128
A251110V400S	11,10	195	128	0,095	11,1x195/128
A251120V400S	11,20	195	128	0,098	11,2x195/128
A251130V400S	11,30	195	128	0,100	11,3x195/128
A251140V400S	11,40	195	128	0,105	11,4x195/128
A251150V400S	11,50	195	128	0,111	11,5x195/128
A251160V400S	11,60	195	128	0,115	11,6x195/128
A251170V400S	11,70	195	128	0,120	11,7x195/128
A251180V400S	11,80	195	128	0,125	11,8x195/128
A251190V400S	11,90	205	134	0,130	11,9x205/134
A251200V400S	12,00	205	134	0,132	12x205/134
A251210V400S	12,10	205	134	0,134	12,1x205/134



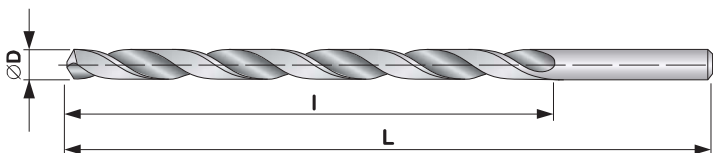
PN 2915

DIN 340 RN



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COBALT LONG SERIES STRAIGHT SHANK DRILLS
LANGE SPIRALBOHRER MIT ZYLINDRISCHEM SCHAFT, FÜR SCHWER ZERSPANBARE WERKSTOFFE**

HSSCo5	BLANC	$\epsilon = 128^\circ$	$\lambda = 25^\circ - 30^\circ$	DIN 1412 FORM „N“ $0,9 - 1,95$	DIN 1412 FORM „C“	R	V	10xD		
Steel <1200 MPa	Stainless steel	Cast iron	Cu/alloy	Heat- resistant						



Objednací číslo Order No. Bestell-Nr.	∅D mm	L mm	I mm		Code 2915
A251230V400S	12,30	205	134	0,138	12,3x205/134
A251240V400S	12,40	205	134	0,140	12,4x205/134
A251250V400S	12,50	205	134	0,142	12,5x205/134
A251260V400S	12,60	205	134	0,144	12,6x205/134
A251270V400S	12,70	205	134	0,146	12,7x205/134
A251280V400S	12,80	205	134	0,148	12,8x205/134
A251290V400S	12,90	205	134	0,150	12,9x205/134
A251300V400S	13,00	205	134	0,152	13x205/134
A251310V400S	13,10	205	134	0,154	13,1x205/134

Objednací číslo Order No. Bestell-Nr.	∅D mm	L mm	I mm		Code 2915
A251320V400S	13,20	205	134	0,155	13,2x205/134
A251330V400S	13,30	214	140	0,165	13,3x214/140
A251340V400S	13,40	214	140	0,168	13,4x214/140
A251350V400S	13,50	214	140	0,172	13,5x214/140
A251360V400S	13,60	214	140	0,175	13,6x214/140
A251370V400S	13,70	214	140	0,177	13,7x214/140
A251380V400S	13,80	214	140	0,180	13,8x214/140
A251390V400S	13,90	214	140	0,183	13,9x214/140
A251400V400S	14,00	214	140	0,185	14x214/140

Poznámka / Note / Notiz: nad Ø14 (14,00÷20,00) na poptávku / greater than Ø14 (14,00÷20,00) on request / ab Ø14 (14,00÷20,00) auf Anfrage

