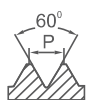
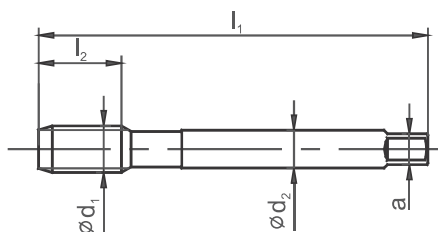


## Gwint metryczny ISO DIN-13

HSSE  
PM

HL

DIN  
376

## MASTER TAP

B-HL B-IKR-HL C-R45-HL C-R45-IK-HL E-R45-HL E-R45-IK-HL



Rodzaj materiału obrabianego



Typ otworu



Rodzaj materiału

HSSE-PM HSSE-PM HSSE-PM HSSE-PM HSSE-PM HSSE-PM

Rodzaj powłoki

HL HL HL HL HL HL

Nakrój

B / 4-5P B / 4-5P C / 2-3P C / 2-3P E / 1,5-2P E / 1,5-2P

M Ød <sub>1</sub>	P	l <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	Ød <sub>2</sub>	a		Norma	DIN-376						
									Tol.	6HX	6HX	6HX	6HX	6HX	6HX
									INDEX	D4-118M01	D4-118M61	D4-528M01	D4-528M51	D4-718M01	D4-718M51
M8	1,25	90	15	-	6,0	4,9	6,80	0080	●	○	●	○	○	○	
M10	1,50	100	17	-	7,0	5,5	8,50	0100	●	○	●	○	○	○	
M12	1,75	110	18	-	9,0	7,0	10,20	0120	●	●	●	●	●	○	
M14	2,00	110	20	-	11,0	9,0	12,00	0140	●	●	●	●	●	○	
M16	2,00	110	20	-	12,0	9,0	14,00	0160	●	●	●	●	●	○	
M18	2,50	125	25	-	14,0	11,0	15,50	0180	●	○	●	○	○	○	
M20	2,50	140	25	-	16,0	12,0	17,50	0200	●	○	●	○	○	○	
M22	2,50	140	25	-	18,0	14,5	19,50	0220	●	○	●	○	○	○	
M24	3,00	160	30	-	18,0	14,5	21,00	0240	●	○	●	○	○	○	
M27	3,00	160	30	-	20,0	16,0	24,00	0270	●	○	●	○	○	○	
M30	3,50	180	35	-	22,0	18,0	26,50	0300	●	○	●	○	○	○	
M33	3,50	180	35	-	25,0	20,0	29,50	0330	●	○	●	○	○	○	
M36	4,00	200	40	-	28,0	22,0	32,00	0360	●	○	●	○	○	○	

ISO	V <sub>c</sub> (m/min)					
P	5-40	5-50	5-40	5-50	5-40	5-50
M	5-15	5-25	5-15	5-25	5-15	5-25
K	10-30	10-50	10-30	10-50	10-30	10-50
N	10-30	10-50	10-30	10-50	10-30	10-50
S	1-8	1-8	1-8	1-8	1-8	1-8

Przykład zamówienia

D4-118M01-0120  
MasterTAP M12-6H DIN-376 B HSSE-PM HL● Dostępne z magazynu  
○ Na zapytanie